



CASEBOOK

hey there we are vintecc

... and we are passioned about technology. We believe technology is a major game-changer in tackling tomorrow's challenges towards a smarter, more connected and more sustainable future. Our mission is to accelerate your industry in this digital journey.

This casebook is here to inspire you.

It showcases real-world examples from each of our solution domains and how our technology is contributing to create a difference that counts.

Please take a moment to review and to reflect. On what digital acceleration could mean for your industry. On how it can contribute to your growth and success. Transformation is happening now.

Feel free to reach out to our skilled, hands-on and innovation-driven team. We look forward to engage and to discuss your challenges and questions of tomorrow.

Most of all, let's collaborate and innovate together!

Sincerely yours,

The Vintecc team

our vision



Co-creation with our clients is at the center of our DNA. Combining your domain expertise with our cross-functional industrial knowledge can create technological firework. This approach and joint endeavor allows us to build the best performing custom software or Al-driven solution that works for you.

Accelerating your industry. Collaborative.

Everything what we do at vintecc - and the daily drive our team has for our clients' projects - is summarized in that one single word. Smart.

The term 'smart' describes the vision of vintecc to synchronize people, machines, assets, systems, processes, data ... etc. to work together in the best possible way, and to find the best answer to your challenges of tomorrow.

Accelerating your industry. Smart.





We don't sit. We are hands on. We stand next to you from concept ideation to realisation and follow up. We like doing things and become closely involved in managing and organizing a solution for your industrial challenge of tomorrow. We make sure you'll be able to take objective decisions and move forward.

We relate. We understand. We solve. You accelerate.

discover our solutions



TAKE YOUR PICK









Computer Vision Understanding objects and images

Digital Twins Simulate, validate & analyze in advance

Autonomous Systems Shift from automation to autonomy

Industrial lot & Data Analytics Your industrial data is gold

ACCELERATE WITH OUR TECH-STACK



Capture

Capture accelerates your IoT journey towards full data connectivity.



Dual

Dual, our digital twin platform, offers you simulation-as-a-service, fit for purpose.



Interact Interact makes the development of human machine interfaces (HMI) fast and easy.



we accelerate your industry with computer vision





product ı	recogniti	on		
product	selectior	1		
product i	nspectio	n		
synthetic	data			
quality c	ontrol			
productio	on metric	cs		
object lo	cation &	tracking	g	
volume s	scanning	ı & mea	suremei	nt

CRUSHING MACHINERY

Product recognition & adjusting

Identifying stone fractions and their size using synthetic data





AGRIFOOD INDUSTRY

Product inspection & selection

Combining the power of computer vision & synthetic data

Select the best potato for the best suited potato product. چ<u>ل</u> گارگ START Grab texture of Render synthetic Generate synthetic Randomize synthetic a real potato texture potato potatoes Du Dual • Use of synthetic data speeds up the algorithm development Algorithm development before use Faster iterations of AI-model Control over dataset Overall improved & faster commissioning DEPLOY Deploy on real setup Train and improve Perform Generate dataset Al-model automatic labeling EXTERNAL LINKS Randomization synthetic Labelled potato's potato's Loading machine at work

FOOD PROCESSING

Volume scanning & measuring

Shifting from 1 daily manual check to continuous realtime measurement

OCHALLENGE

Switch from periodic checks to realtime measurement of all potato stock bunkers.

SOLUTIONS



RESULT

- Simulation to select type and number of Lidar sensors
- Realtime measurements of
 available volume of potatoes in
 the bunker
- Avoid production downtime
- Well-informed bunker selection for production









IMAGES

- 1. Real potato bunker
- 2. Image ingest in Capture to display and monitor results
- 3. Understanding filling flow using DUAL simulation
- 4. LIDAR simulation

EXTERNAL LINKS



Simulation bunker filling



Realtime bunker filling

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RESEARCH INSITUTE FOR FISHERIES

Combining the power of computer vision & synthetic data

Mapping & predicting the ideal fishing grounds

OCHALLENGE

Automatically collect the biological data of caught fish on fishing vessels so a better fish policy can be applied by the government.

SOLUTIONS



© RESULT

- Computer Vision technology
 speeds up the data collection on
 vessels
- Synthetic data was used to accelerate the training of the Almodels
- Al driven image processing means that fishing quotas can be determined more extensively Better stock assessment and catch prediction







IMAGES

- 1. 3D&RGB scanning of the fish
- 2. Training the AI-model using synthetic data
- 3. 3D fish

EXTERNAL LINKS



Virtuele vissen maken om echte vissen te herkennen



Vrc nws Virtuele vissen en Al

moeten ons vertellen hoe het bij ons onder water gesteld is



CONCRETE PRODUCTS Product inspection

Inspection of concrete slabs

OCHALLENGE

Visual inspection of iron reinforcement net in a concrete mold. Supervise and assist operator handling.

SOLUTIONS



© RESULT

- Industrial IoT platform Capture
- Synergy project between Computer Vision and Capture
- Image ingest in Capture
- Tracing and proving quality
- Visual insights into the production numbers
- Increased quality assurance
- Periodic reporting and alerting





IMAGES

- 1. Visual inspection of presence of reinforcing net
- 2. Cattle slats
- 3. Potato slats
- Visual dashboard to check production status
- Image ingestion in Capture along with time series data for evaluation and retraining







BAKERY INDUSTRY Quality control of cookies

High precision 3D imaging and inspection of every cookie

OCHALLENGE

Build a visual quality inspection system that could filter out imperfect cookies at high speed.

SOLUTIONS



© RESULT

- High speed product inspection Increased quality assurance Realtime insights
- Daily reporting & alerting
- Control based on objective
 - parameters









IMAGES

- 1. Detecting 'cracks' on the cookie
- 2. Quality inspection set-up at high speed
- Reporting & alerting dashboard using Capture



GLOBAL CERAMIC INDUSTRY

Volume scanning & measuring

Shifting from 1 daily check to continuous real time measurement

OCHALLENGE

Switch from periodic checks to realtime measurement of all stock bunkers



© RESULT

- Realtime measurements of available volume in the bunkers
- Guarantee of continuous stock
- No downtime in production
- Optimized production process
- Automated reporting & alerting of volumes in bunkers
- Consultation whether to use 4 or 5 LiDAR sensors











IMAGES

- 1. Stock bunker
- 2. LiDAR simulation
- 3. Realtime volume data















AUTOMOTIVE & CONSUMER SOUND PRODUCTS Quality inspection of sound products

Training robust AI-model to see beyond the visible

O CHALLENGE

- Automating a visual inspection system that could detect
- production errors on audio speakers.
- Teaching machines to see and understand details only experienced eyes could catch.



© RESULT

 Realtime product inspection, 24/7 On-premise continuous AI-training Realtime insights in production Daily reporting & alerting Confirmed phase 2, quality inspection of the back of the audio speaker





IMAGES

Interior Designation

- Back of the speaker
- 2. Back of the speaker
- 3. In-line product inspection
- In-line labelling tool for on-premise Altraining
- Production data in Capture





RECLYCLING INDUSTRY

Scrap yard mapping

Realtime volume measuring of more than 400 boxes of raw materials

4

OCHALLENGE

- Switch from periodic checks to realtime measurement of all 400 stock bunkers
- Inform a wheel loader driver if he/she is standing at the wrong material box
- The very harsh environment, partly inside and partly outside



@ RESULT

- Realtime measurements of available volume in the bunkers
- Guarantee of continuous stock
- No downtime in production
- Optimized logistic process
- Automated reporting & alerting of volumes in bunkers
- Maximizing result with an out-ofthe-box LiDAR set-up





IMAGES

- 1. Edge filtering+SLAM
- 2. Bunker/volume cutout and volume determination
- Matching with calibration map
- Dynamic selection and adaption of bunkers/volumes and parametrisation

EXTERNAL LINKS















Aluminiur 2.7g/cm3 16.470 to

BAKERY INDUSTRY

Macaron Inspection

Development of computer vision model for guaranteeing and optimizing production quality

O CHALLENGE

 Automating a visual inspection system that could guarantee the correct assembly of macaron blisters, optimize the production quality and reduce waste. Teaching machines to see and understand details only experienced eyes could catch.

- Realtime product inspection, 24/7
- Reducing Al-errors with training
 - on-premise
- Realtime insights in production
- Daily reporting & alerting



IMAGES

- 1. HMI for in-line product inspection
- 2. Production inspection data in Capture
- Inspection of the macarons in the 3. packaging blister



STEEL CABLE INDUSTRY

Automated cable inspection

3

VisionTek is the leading 3D optical measurement technology to compare real-time performance with critical rope parameter requirements

OCHALLENGE

- Development of performance and surface inspection algorithms.
- Speed up training with synthetic data
- Automating the visual inspection processes
- Automating optimisation of these processes using AI/ML
- Providing a powerful IoT architecture for global connectivity of the devices



© RESULT

- Realtime&remote product inspection, 24/7
- Realtime insights in inspection
- Remote device connectivity, globally
- Performance optimization
- New disruptive business models
- Faster deployment
- Lower OPEX, faster return on CAPEX
- No chance for human interpretation



IMAGES

- 1. VisionTek
- 2. Inspection overview per rope
- 3. Detailed rope inspection









AUTOMOTIVE INDUSTRY

Visual welding quality inspection

Objectifying and guaranteeing welding quality, while reducing scrap, 24/7

O CHALLENGE

 Automating a visual inspection system that could detect welding errors during production. Finding a hardware set-up that could perform these inspection in a demanding environment with high accuracy.



© RESULT

- Realtime product inspection, 24/7
- Accuracy of up to 0.5 micron
- Reducing welding-errors
- More approved parts within
 - objective tolerance
- Less scrap
- Realtime insights in production



IMAGES

- 1. Continuous welding inspection
- 2D & 3D measurements
- Defect & flaw detection
- Excess welding material + sagging 4.
- Position + presence of weld





we accelerate your industry with **digital twins**





simulation			
virtual optimiz	ation		
virtual validati	on		
virtual commis	ssioning		
virtual prototy	ping		
training			
throughput an	alysis		
automated tes	sting		

AGRICULTURAL EQUIPMENT AND MACHINERY Simulation & virtual commissioning

Automating a human task of a forage harvester driver

OCHALLENGE

Automated spout control for automatic trailer filling.



© RESULT

- Prototyping & testing the software before use
- Faster iterations of the algorithm
- Speed-up development time
- Less time on bug fixing
- Peace of mind when adding new features thanks to virtual validation







- Real machine
- 2. Automatically controlling the spout while driving
- Simulating the ideal camera position on the spout
- 4. Adding visual disturbances virtually

EXTERNAL LINKS



Configuring the settings Adding distortion Optimal filling



















PORTS AND TERMINALS Virtual optimisation and decision making

Digital terminal simulator

O CHALLENGE

Help us with distance optimisation and CO² emission reduction for terminal operations as part of our global sustainability strategy.

SOLUTIONS



© RESULT

 Reduce energy waste Reduce CO2 footprint Simulate new traffic concepts Deliver stand-alone simulation tool





IMAGES

- Scale and view of the complete terminal
- 2. Disembarking the cars from the vessel
- Distance optimization to reduce CO² emissions
- 4. Editor mode of the Digital Twin
- 5. Full throughput simulations.

EXTERNAL LINKS



Client casemovie



Simulation of the traffic concepts











OFFSHORE AND MARINE INDUSTRY

Virtual commissioning

Simulating natural sea waves on a unique vessel designed to dump gravel for underwater gravel bed

OCHALLENGE

Simulating natural sea waves on a unique vessel designed to dump gravel as a foundation - for underwater tunnel segments - for the longest submerged tunnel in the world: the Fehmarnbelt Tunnel.

SOLUTIONS



© RESULT

- Better simulation of dynamics of boat and frame in various sea scenarios
- PLC code validation
- Faster debugging
- Overcoming complexity of enormous amount of physical variables
- Testing variable scenarios



The bottom part is the working part





- 18km tunnel between Fehmarn (D) and Lolland (DK)
- Transported tunnel segment put in place
- 3. The unique vessel construction
- 4. Natural waves simulation on vessel

EXTERNAL LINKS



Vessel casemovie





Vessel simulation







Building the tunnel



















WAREHOUSE LOGISTICS Virtual optimization & validation

Objectively determine expected returns from an investment

OCHALLENGE

Simulate and define if a planned and large hardware investment will improve and optimize the packaging process.

SOLUTIONS



© RESULT

- Defining critical recommendations Redirected investment based on the outcomes of these simulations Management took informed decisions
- Informed decisions for
 - management
- Improved traffic control and
- handling increased capacity by by double-digit numbers





IMAGES

- CAD-models can be imported fast
- 2. Full throughput simulations
- Mapping physical behavior & timing of all components in a virtual world

















WAREHOUSE LOGISTICS Throughput analysis

Warehouse simulation and virtual testing of new concepts

2

OCHALLENGE

Advice and recommendations are requested for ideal throughput configuration of the warehouse.

SOLUTIONS



© RESULT

- Our client and their logistic partner can now define what parameters should be varied and what metrics should be calculated
- Live execution of the simulation
- Immediate report with detailed findings
- Objective information for the ideal dimensioning of a new warehouse







- Throughput analysis from warehouse to loading docks
- 2. Adding traffic based on historical data
- 3. Different view angles
- 4. Conclusions and recommendations

EXTERNAL LINKS





Throughput simulation



WAREHOUSE LOGISTICS Virtual validation

Simulation and increased testing of new warehouse flow

OCHALLENGE

Simulate and validate what line-up and configuration is required to achieve a specific output KPI

SOLUTIONS



© RESULT

- Use of DUAL editor speeds up the simulation process and the
- throughput analysis
- Testing different configurations virtually
- Faster iterations
- Control over dataset
- Overall improved & faster
 - warehouse flow and development







we accelerate your industry with autonomous systems



autonomo	us systems		
robotics &	machine co	ntrol	
process a	utomation		
advanced	control		
model-bas	sed design		
real-time of	embedded so	oftware sta	ack
repetitive	task automat	ion	
reducing r	isks & errors		

WAREHOUSE LOGISTICS

Autonomous systems

Robotics & Controls for the largest autonomous shuttle warehouse in the world

OCHALLENGE

Providing traffic control technology and shuttle software for the largest autonomous warehouse in the world.

SOLUTIONS



© RESULT

- Virtual validation and simulation using Dual
- Rapid debugging during development - using Capture
- Throughput measurements provided
- real-time insight
- Realtime and web-based HMI
- Control over exceptional shuttle fleet











IMAGES

- The biggest autonomous shuttle warehouse in the world is situated in Belgium
- 2. 3D heatmap of issues
- 3. Realtime and web-based HMI

EXTERNAL LINKS



Fully automated warehouse





Realtime web-based HMI

yard.









STEEL INDUSTRY Autonomous systems

Towards an autonomous slab carrier

O CHALLENGE

Controlling a slab carrier handling steel slabs of up to 900°C in a giant slab

SOLUTIONS

- Successful PoC
- Improved control of the vehicle
- Driver support
- Virtual study to find optimal
 - sensor setup
- Cruise control, navigation of an
 - articulated vehicle
- Full autonomous software stack









IMAGES

- Scale of the autonomous slab carrier 1
- 2. Pile scanning to position/park the carrier before lifting
- 3. LIDAR sensors at work
- 4. Absolute & relative navigation
- 5. Slabyard object detection & tracking

EXTERNAL LINKS



Driving & slab tracking









AUTONOMOUS AGRICULTURAL MACHINES Mechanical weeding robot

Accelerated development, facilitated by Capture

OCHALLENGE

Accelerate the development of an autonomous mechanical in-row weeding robot. The robot does not use any chemicals and does not damage the crops.

SOLUTIONS



© RESULT

- Weed position parameters are logged to better train the algorithm in controlling the mechanical weeding arm
- Machine parameters are logged to develop better and more accurate control of the bot
- Faster development in general









IMAGES

- 1. The mechanical weeding robot
- 2. Operating arm removing the detected weed
- 3. Dashboard of the weed data
- 4. Visual weed detection

EXTERNAL LINKS



Visual weed detection

























AGRICULTURAL EQUIPMENT AND MACHINERY Advanced control of a spray boom

Better crop potection by optimizing the spray boom control

O CHALLENGE

Controlling the spray height and the stability of the spray boom over a length of more than 50m, for optimal crop protection.

SOLUTIONS



© RESULT

 DUAL made it possible to predict and to anticipate more easily to the behavior of the spray boom Highly variable processes, hybrid and/or data-driven models can be tested

- A better control system, leads to a better performance
- The use of simulation gave us insights to engineer newer
 - concepts









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- 1. Controlling a spray boom of 57m
- Simulation of scenarios and environmental factors in DUAL
- Mapping the behavior of the spray boom using our data framework Capture











OFFSHORE & MARINE INDUSTRY

Reducing (human) risks & errors

Train an underwater robot to operate autonomously in a harsh enrvironment

OCHALLENGE

How to control and monitor an underwater crawler from a vessel through an auto-adaptive steering system with a +30min communication delay.

SOLUTIONS



© RESULT

- Simulating the track, turns and path to develop and optimize an ideal crawler track.
- · Simulating the impact of the sedimentation plume to diminish to effect on the underwater fauna.









IMAGES

- Scale of the UW-robot
- 2. operating area
- 3. Simulating path of the robot

EXTERNAL LINKS















BALING & SORTING INDUSTRY Textile picking robot

Traject optimization for more control, faster and smoother picking trajectory

OCHALLENGE

- Increase performance and
- throughput of picker robot
- Optimize and smoothen the
 - trajectories
- Improve handover speed between delta robot (3 axis) and linear
- gripper (1 axis)



- An optimized and more fluent traject with a higher throughput as a result
- Costdown: Switch from Siemens control to Linux based system Easy commissioning: current system took a long time to setup Interact HMI for operator control Process logging via Capture



IMAGES

- 1. First robot picker with high tower for delta picker
- Adjusted robot picker with low tower for delta picker
- 3. 3 axis delta picker and 2x 1-axis conveyor belt
- 4. Optimized and smoothened trajectory













we accelerate your industry with industrial IoT & data analytics



industrial IoT
fleet, device & user management
monitoring, reporting, alerting
operational insights
OEE improvement
predictive maintenance
data analytics
lifelong learning

METALWORKING MACHINERY

Operational management of high tech metalworking machines

Managing a machine fleet, globally

OCHALLENGE

Follow up a large number of machines, globally. The complete fleet exists of both own machines and machines at customers.

Allow monitoring and communication with each individual machine.



© RESULT

- Capture Industrial IoT platform
- Customer dashboards
- Machine status
- Batch/job info
- Lifetime info
- Fleet management
- Remote control





IMAGES

- 1. Laser cutting machine Phoenix with automated loading
- Custom dashboard Machine status -Batch job Info

EXTERNAL LINKS

















CONFECTIONERY & CHOCOLATE Energy monitoring & optimization

Going the extra mile for the perfect candy

OCHALLENGE

Keeping track of all parameters for the production of the optimal candy. Providing insights to optimize the process and or reduce costs.

SOLUTIONS



© RESULT

- Capture industrial IoT platform Production optimization Keep track of dosage Monitoring temperature Monitoring energy
- Monitoring utility
- Real-time stock/tank monitoring
- Automated reporting & alerting



STEEL PROCESSING INDUSTRY Operational insights

Reducing scrap, waste and down time with data

OCHALLENGE

Centralise all available data in realtime to gain operational insights in order to improve operational excellence and OEE.

SOLUTIONS



© RESULT

- Capture on premise and private cloud
- Reduced scrap & operational costs
- Tracing of parts
- High rate data logging
- Actionable insights



















WAREHOUSE AUTOMATION

Monitoring, reporting & alerting of a shuttle fleet

Overviewing full warehouse operations in just a few clicks

OCHALLENGE

- Allow us to monitor, update, troubleshoot a large number of devices in the field. Tracing of commands, alerts, .
- Managing device availability



© RESULT

- Capture allowed Movu Robotics to deploy 300+ shuttles in 30+ installations worldwide in 3 years time
- Devices managed from
 - one central cloud, cyber-secured
- Aggregated data for fast
 - and accurate decision making







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يتدينا المعرفة المعرفة فلللبغ بدرارة فكالمحاط



IMAGES

- Autonomous warehouse robot
- Development debugging 2.
- Autonomous warehouse robot
- Shuttle status for fast and remotely debugging
- Detailed fleet overview per location/site
- Workflow analytics

EXTERNAL LINKS



Using data to check



Movu Robotics Full range



ENGINEERINGNET Voordelen van modelge-

baseerd ontwerp

INDUSTRIAL GLASS PRODUCTION Yield optimization

Optimization AI-algorithm for increased efficiency and yield in cutting glass

OCHALLENGE

- Develop an optimization algorithm to cut glass - produced by an endless process – with the greatest possible yield.
- Define the patterns using AI for optimal cutting of the glass.
- Reduce scrap to a minimum, maximum avoid defects in the glass, while meeting all set constraints.

SOLUTIONS



© RESULT

- Optimal glass cutting, 24/7
- Automated pattern definition for optimal yield of the glass slabs
- HMI for setting full range of cuttings specs incl margins of acceptance
- Higher efficiency of production and product
- Less scrap and waste







IMAGES

- 1. Quality inspection of glass marking all defects
- 2. Cutting the glass
- 3. HMI to set full range of cuttings specs and define the optimal cut-outs.

EXTERNAL LINKS











HATCHERY INDUSTRY

The double power of energy & production monitoring

A smart solution using available infrastructure

1

O CHALLENGE

- Monitor the working stations in a production line of hatchery trolley's. These trolley's are being used in incubators.
- Mapping the productivity in-line and identify potential operational improvements.



© RESULT

- Realtime insight in the productivity
- of each working station
- Objective production data for
 - further optimization
- No extra hardware needed
- Cost efficient solution
- Dashboard for energy &
- production monitoring







IMAGES

- 1. Hatchery trolley's
- 2. Energy peaks = Counting production of trolley's
- 3. Energy peaks
- Custom dashboard Shift performance info

BAKERY INDUSTRY From dough to data

A journey to OEE excellence

OCHALLENGE

- Expand basic monitoring between start and finish of the production process - to a complete OEE story.
- Set up a stable and robust industrial IoT architecture for 25 production lines in 8 plants across Europe.



© RESULT

- International production monitoring
- Stabil and robust IoT architecture
- Fast set-up
- Standarized hardware
- Customizable HMI per product and production line on each production plant
- Involved operators



AGRICULTURE & HORTICULTURE INDUSTRY Seal inspection of substrate slabs

Higher quality seals for a better product and customer satisfaction

OCHALLENGE

 Automatically inspect the quality of the seal based on temperature, pressure, speed and time. • High rate data processing and analytics.



© RESULT

- Turnkey solutions for seal
 - inspection
- Alerting and reporting of the
 - production process
- Integrated in Roermond, Toronto
 - and Malkinia plant
- HMI for operator and process control



IMAGES

no a Carodan

1. Crop-specific range of substrate slabs used as a vegetable solution

and a diversion

Grodan Vita Dry @ .* Do

2. In-line seal inspection

Giodan Vital Dry C."

excited to accelerate your industry?

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vntecc

we accelerate your industry